

SCHEDA TECNICA

VEREPOS EP FLOORING

Serie 30440000

O Solvent Free Epoxy Flooring

Description

Two component, solvent free, self leveling epoxy flooring

Use and principal characteristic

- Concrete protective coating, suitable for floors indoor and outdoor (to be topcoated with PU coating DESMOVER)
- Self leveling and self smoothing
- Excellent mechanical resistance
- Excellent abrasion resistance
- Easy cleaning
- Good chemical resistance in case of spillage
- To be applied on top of specific epoxy primer FONDO TURAPORI EPOSSIDICO (n.35000335) for concrete substrates
- Appropiate filler to be added

Basic data at 20°C (mixed product)

Colour and gloss Ral colors, clear coat

Gloss Semi-gloss

Specific gravity 1,44 kg/dm3 ca

Volume solids 99%

Recommended DFT 2000 microns (with appropriate filler)

Theorethical spreading rate

0.5 sqm/l for 2000 microns, depending on surface roughness

Resistant to tread 24 hours

Full cure 7 days

Shelflife At least 24 months, stored in dry and cool conditions

Temperature resistence Up to 105°C

Flash point Base above 113°C, hardener above 115°C

VOC

30 gr/l

Substrate conditions and temperatures

Substrate to be primed with epoxy primer FONDO TURAPORI EPOSSIDICO, to be sound, dry and free from any contamination

Substrate humidity should be below 5%

Substrate and ambient temperature should be between 10°C and 40°C during application and curing

Substrate should be at least 5°C above dew point

Relative humidity should not exceed 85%

Introduction for use

Mixing ratio by weight:

base n. 30440000 100 parts hardener n. 30120115 20 parts

Appropriate filler to be added, mixing ratio about 50/50 with mixed product (base + hardener) depending on application condition

Material temperature should be between 10°C and 40°C

Mix base and hardener with a variable speed mechcanical mixed thoroughly for 1 minute , add filler while stirring and stir thoroughly for 2 minutes, fill the mixture into another can and stir for 1 minute to get omogeneity

No thinner should be added; on porous substrates can be thinned up to 5%

Introduction time

None

Pot life

40 minutes at 20°C

Application conditions

Temperature between +10°C and +40°C Relative humidity should not exceed 85% Substrate humidity should be below 5%

Application tools

Trowel, spiked roller, swedidh knife

Application method

Appropriate amount of the mixture to be poured on the substrate and spread it evenly by the mentioned tools, spiked roller to be used to avoid air entrapment

Multilayer application system can be also used applying first layer of VEREPOS EP Flooring clear coat with filler at 1500 microns on the primed substrate and second layer of VEREPOS EP Flooring color without filler at 500 microns

For outdoor substrates VEREPOS EP Flooring color must be topcoated with PU coating DESMOVER

Special working methods are necessary when substrate inclination doesn't allow a self leveling and smooth flooring

Packing

Base 30440000 kg 25 Hardener 30120115 kg 3,75

Additional data

Abrasion resistance (ASTM D4060): 60 mg 1000 cycles (CS17/1kg)

Flexural strength (DIN 53452): 30 MPa Tensile strength (DIN 53455-3): 26 MPa Compressive strength (DIN 53453): 92 MPa