

## **DATA SHEET**

**SILVER 200** 

COD. 60490200

**Description** 

Heat resisting, silicone modified acrylic finish.

Use and principal characteristic

- For the protection of pipelines, radiators, boilers tanks and generally on steel and cast iron articles.
- Good resistance to mild chemical fume environments and industrial polluted exposure.
- Fast drying, excellent gloss and colour retention
- Good resisting capacity up to temperature of 200°C

**Resistance to** 

Flexibility Excellent

Good Impact resistance

Good **Abrasion resistance** 

Good Weathering

Basic data at 20°

Colour and gloss Aluminium - gloss

Mass density approx. 0.95 g/cm3

Solids content by volume

approx. 29,5%

Recommended dry film

thickness

25- 35 micron

12 m2/l for 25 micron Coverage theoretical

2 hour at 20°C, 4 hours at 5 - 10°C Set - to - touch

Through dry 8 hours

**Full cured** 1 hour at 120°C

minimum: 12 hours at 20° C, 48 hours at 5 - 10°C Overcoating interval

maximum: unlimited

Shelf life 12 months in cool and dry place

**Shipping weight** Silver 200 60490200 18 - 4 lt 55100110 25 - 5 lt Thinner

# Flash point (DIN 53213)

Base	26° C
Thinner	32° C

# Surface preparation and application condition

To assure a good anticorrosion protection, apply immediately after theblast cleaning a previous coat of Verzinc 70000907, dry and free from any contamination.

Steel preparation to minimum SIS- St3 can be accepted for interior exposure, but blast cleaning to ISO -Sa 2,1/2 is the minimum acceptable standard for exterior exposure.

Substrate temperature should be al least 3°C above dew point.

### **Material preparation**

Power mixing to uniform consistency

#### **Airless spray**

Recommended thinner	cod. 55100110; 0 - 3 %
Nozzle orifice	approx. 0,38 (=0,015 inch)
Nozzle pressure	15 MPa (= approx. 150 at 2100 p.s.i.)

#### Air spray

Recommended thinner	cod. 55100110 ; 5 - 10%
Nozzle orifice	1,5 - 2 mm
Nozzle pressure	0,3 - 0,4 MPa 0,3 MPa (= approx. 3 at 35 p.s.i )

#### Brush/Roller

cod. . 55100110 at 0 - 5%. Use medium bristle brush

#### **Cleaning Solvent**

cod. 55100110

#### **Additional Data**

### SAFETY PRECAUTIONS

#### **WARNING**

VAPOUR HARMFUL, MAY CAUSE IRRITATION. COMBUSTIBLE. CONTAINS ORGANIC SOLVENTS

Avoid contact with eyes, skin and clothing. Avoid breathing vapour. Wash thoroughly after handling. Use with adequate ventilation. Wear an air supplied mask to avoid breathing concentrated vapours in enclosed areas. Close container after use.

Keep away from heat, sparks, and open flame.

In case of eye contact, immediately flush with plenty of water for al least 15 minutes.